

Work Order ID 63306

October 27, 2010



Page 1

Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 10/27/10 11:1 Start Qty: 1.00



Revision Nbr:

Required Date: 10/27/10 Reqd Qty: 1.00



Reference: ECN10-627

Cust Item ID:

Customer ID:

Description: ADD NEW PAPERWORK TO KITS IN STOCK

Sales Order:

SR00646SE 10/09/27
IIN-D350-636 REV.H
ICA-D350-636 REV.1

D350-636-011, D350-636-012, D350-636-013, D350-636-014

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

no 11/4/10

QC21- 10/11/05

total 23
B8 10-10-27

List Lots

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Criteria : Item ID: 'D350-636-011', 'D350-636-011RevF', 'D350-636-012', 'D350-636-012RevF', 'D350-636-013', 'D350-636-013RevF', 'D350-636-013UP', 'D350-636-014', 'D350-636-014RevF', 'D350-636-014UP' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-636-011 Skidtube LH	Main Warehouse FG072	61564 ✓	10/12/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	61565 ✓	10/12/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	61566 ✓	10/12/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	61567 ✓	10/12/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	61912 ✓	10/12/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	61913 ✓	10/12/10	1.0000		QC21	CHG005	
Total:				6.0000				
D350-636-011RevF Skidtube LH	Main Warehouse FG	20445 <i>PL</i>		0.0000		QC21		
	Total:			0.0000				
D350-636-012 Skidtube RH	Main Warehouse FG072	61569 ✓	9/27/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	61570 ✓	9/27/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	61571 ✓	9/27/10	1.0000		QC21	CHG005	
Total:				3.0000				
D350-636-012RevF Skidtube RH	Main Warehouse FG	20455 <i>PL</i>		0.0000		QC21		
	Total:			0.0000				

10/11/14 SP

List Lots

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Criteria : Item ID: 'D350-636-011', 'D350-636-011RevF', 'D350-636-012', 'D350-636-012RevF', 'D350-636-013', 'D350-636-013RevF', 'D350-636-013UP', 'D350-636-014', 'D350-636-014RevF', 'D350-636-014UP' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-636-013 Skidtube LH	Main Warehouse FG072	47403	8/26/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	55496	8/26/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	56276	8/26/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	58811	8/26/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	58812	8/26/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	59993	10/26/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	61279	8/26/10	1.0000		QC21	CHG005	
Total:				7.0000				
D350-636-013RevF Skidtube LH	Main Warehouse FG	22018		0.0000		QC21		
	Total:			0.0000				
D350-636-013UP Skidtube LH	Main Warehouse FG072	61281	8/26/10	1.0000		QC21	CHG005	
	Total:			1.0000				
D350-636-014 Skidtube RH	Main Warehouse FG072	58814	9/14/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	58815	9/14/10	1.0000			CHG005	QC21
	Main Warehouse FG072	58816	9/14/10	1.0000		QC21	CHG005	

no 11/14 sp

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List Lots

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List Lots

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Criteria : Item ID: 'D350-636-011', 'D350-636-011RevF', 'D350-636-012', 'D350-636-012RevF', 'D350-636-013', 'D350-636-013RevF', 'D350-636-013UP', 'D350-636-014', 'D350-636-014RevF', 'D350-636-014UP' All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D350-636-014 Skidtube RH	Main Warehouse FG072	60159	9/14/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	61276	9/14/10	1.0000		QC21	CHG005	
	Main Warehouse FG072	61283	9/14/10	1.0000		QC21	CHG005	
Total:				6.0000				
D350-636-014RevF Skidtube RH	Main Warehouse FG	22780		0.0000		QC21		
Total:				0.0000				
D350-636-014UP Skidtube RH	Main Warehouse FG072	45292	3/12/10	1.0000		QC21	CHG005	
Total:				1.0000				

no 11/14
SP

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 10.09.30	Job No.: RD1360SEPT	ADR Yes/No: N	ADR Date:	ECN #: 10- 627
Product No.: D350-636		Created By: CP	Approved By: <i>[Signature]</i>	
Product Name: Skidtube		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	<i>MF 10-9-30</i>
Purchasing Coord.	N		
Production Engineering Coord.	Y	EC/DD	<i>10.09.30</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	JM	<i>10.10.06</i>
Customer Technical Support	Y	DStw	<i>10.10.01</i>
Marketing	Y	SW	<i>10.10.04</i>
Customer Order Processing	N		

Reason for Change:

Documents Affected:

Release:

- SR00646SE 10/09/27
- IIN-D350-636 Rev. H
- ICA-D350-636 Rev. 1

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		<i>10.09.30 UP</i>
6	Update Product Compatability Matrix	Y	DStw	as req'd	<i>10.09.30 UP</i>
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	Y	CP		<i>10.09.30 UP</i>
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		<i>10.09.30 UP</i>
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		<i>10.09.30 UP</i>
12	Update Approved/Preliminary PDF Files	N			
13	Update Document Record (DR)	Y	KJ	<i>Rev. H</i>	<i>10.09.30 UP</i>
14	Update Product Development Summary	Y	KJ	<i>ADD AS350NPH Models to TC/EASA</i>	<i>10.10.01 UP</i>
15	Update QSI 021 and/or STC Approval List	Y		as req'd	<i>10.09.30 UP</i>
16	Update Parts / STC Database	Y		as req'd	<i>10.09.30 UP</i>
17	Update / Verify ARC Database	Y		<i>#37</i>	<i>10.09.30 UP</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ		<i>10.09.30 UP</i>
19	Create / Update PPP's	Y	KJ		<i>10.10.01 UP</i>
20	Update Document Control Database / Laminated Dwgs	N			
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ		<i>10.09.30 UP</i>
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
23					
24					

Description / Action:

- D350-636-011/-012/-013/-014, blade fitting washer changed, @ CHG 006
- D350-636-107/-107A/-107B, design was changed, now at CHG 002
- D350-636-109, new kit at CHG 001
- D350-636-015/-016/-017/-018/-047/-215/-216/-217/-218, new skidtube and wearplate kits at CHG 001

- Parts were release on ECN 10-619

B 63306

ECN Verified & Complete:

Date:

10/10/7